

**Commonwealth of Kentucky  
Environmental and Public Protection Cabinet  
Department for Environmental Protection  
Division for Air Quality  
803 Schenkel Lane  
Frankfort, Kentucky 40601  
(502) 573-3382**

**AIR QUALITY PERMIT  
Issued under 401 KAR 52:040**

**Permittee Name:** Superior Coatings, LLC  
**Mailing Address:** 204 Ring Road, Elizabethtown, KY 42701

**Source Name:** Superior Coatings, LLC  
**Mailing Address:** 204 Ring Road  
Elizabethtown, KY 42701

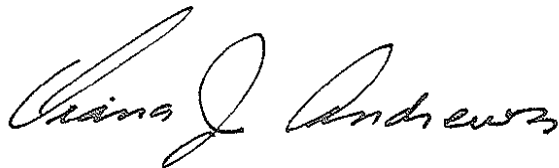
**Source Location:** 204 Ring Road

**Permit ID:** S-07-044  
**Agency Interest #:** 1691  
**Activity ID:** APE20040001  
**Review Type:** Minor Source, Operating  
**Source ID:** 21-093-00068

**Regional Office:** Frankfort Regional Office  
663 Teton Trail  
Frankfort, KY 40601  
(502) 564-3358

**County:** Hardin

**Application**  
**Complete Date:** September 15, 2006  
**Issuance Date:** June 21, 2007  
**Revision Date:**  
**Expiration Date:** June 21, 2017



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**John S. Lyons, Director  
Division for Air Quality**

## **SECTION A - PERMIT AUTHORIZATION**

Pursuant to a duly submitted application the Kentucky Division for Air Quality hereby authorizes the operation of the equipment described herein in accordance with the terms and conditions of this permit. This permit has been issued under the provisions of Kentucky Revised Statutes Chapter 224 and regulations promulgated pursuant thereto.

The permittee shall not construct, reconstruct, or modify any affected facilities without first submitting a complete application and receiving a permit for the planned activity from the permitting authority, except as provided in this permit or in 401 KAR 52:040, State-origin permits.

Issuance of this permit does not relieve the permittee from the responsibility of obtaining other permits, licenses, or approvals that may be required by the Cabinet or other federal, state, or local agencies.

**SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS**

- 01 (01) Natural Gas Boiler**  
Manufacturer: UNILUX  
Capacity: 4 million British thermal units per hour (MMBtu/hr)  
Date Installed: 1/1/1996  
Control Device: None  
Primary Fuel: Natural Gas (Only fuel used in this emission unit)
- 20 (20) Natural Gas Boiler**  
Manufacturer: UNILUX  
Capacity: 5 MMBtu/hr  
Date Installed: 2000  
Control Device: None  
Primary Fuel: Natural Gas (Only fuel used in this emission unit)

**APPLICABLE REGULATIONS:**

401 KAR 59:015, *New Indirect Heat Exchangers*, particulate matter and sulfur dioxide emissions limitations apply to affected facilities with a capacity of 250 million Btu/hr heat input or less and constructed after April 9, 1972, applies to EP 01 and 20. These regulations do not apply to the curing ovens since they are direct fired units.

**1. Operating Limitations:**

Only natural gas fuel shall be combusted in the equipment listed in this section.

**2. Emission Limitations:**

- a. Pursuant to 401 KAR 59:015, Section 4(1), emissions of particulate matter (PM) from the combustion of natural gas shall not exceed 0.56 lb/MMBtu actual heat input for each of the two boilers listed above, based on a three-hour average.
- b. Pursuant to 401 KAR 59:015, Section 4 (2), visible emissions shall not exceed twenty (20) percent opacity based on a six-minute average except:
  - i. A maximum of forty (40) percent opacity shall be permissible for not more than six (6) consecutive minutes in any sixty (60) consecutive minutes during cleaning of the fire box or blowing soot.
  - ii. For emissions from an indirect heat exchanger during building a new fire for the period required to bring the boiler up to operating conditions provided the method used is that recommended by the manufacturer and the time does not exceed the manufacturer's recommendations.
- c. Pursuant to 401 KAR 59:015, Section 5(1), sulfur dioxide (SO<sub>2</sub>) emissions shall not exceed 3 lb/MMBtu actual heat input for each of two boilers listed above, based on a 24-hour average.

***Compliance Demonstration Method:***

While burning natural gas, the boilers identified as EP 01 and EP 20 are considered to be in compliance with the specified particulate matter, sulfur dioxide and opacity emission limitations.

## **SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)**

### **3. Testing Requirements:**

Pursuant to 401 KAR 59:005 Section 2(2) and 401 KAR 50:045, Section 1, performance testing using the Reference Methods specified in 401 KAR 50:015 shall be conducted as required by the Division.

### **4. Monitoring Requirements:**

The permittee shall monitor and maintain records of the monthly amount of natural gas usage (cubic feet/month).

### **5. Recordkeeping Requirements:**

The permittee shall maintain records of the following information:

- a. The permittee shall maintain records in accordance with **4. Specific Monitoring Requirements.**
- b. All records shall be maintained in accordance with **Section C.2.**

### **6. Reporting Requirements:**

See **Section C.3.**

**SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)**

- 05 (05) Natural Gas Curing Oven**  
Manufacturer: GRIEVE  
Capacity: 4 MMBtu/hr  
Date Installed: 1/1/1996  
Control Device: None  
Primary Fuel: Natural Gas (Only fuel used in this emission unit)
- 19 (19) Natural Gas Curing Ovens**  
Manufacturer: MOCO  
Capacity: Oven #1 - 3.5 MMBtu/hr; Ovens #2 and #3 - 7 MMBtu/hr, each  
Date Installed: 1/1/1996  
Control Device: None  
Primary Fuel: Natural Gas (Only fuel used in these emission units)
- 23 (23) Natural Gas Curing Ovens**  
Manufacturer: JESSUP  
Capacity: 3.2 MMBtu/hr  
Date Installed: 2003  
Control Device: None  
Primary Fuel: Natural Gas (Only fuel used in this emission unit)

**APPLICABLE REGULATIONS:**

None

**1. Operating Limitations:**

Only natural gas fuel shall be combusted in the equipment listed in this section.

**2. Emission Limitations:**

None

**3. Testing Requirements:**

Pursuant to 401 KAR 59:005 Section 2(2) and 401 KAR 50:045, Section 1, performance testing using the Reference Methods specified in 401 KAR 50:015 shall be conducted as required by the Division.

**4. Monitoring Requirements:**

The permittee shall monitor and maintain records of the monthly amount of natural gas usage (cubic feet/month).

**5. Recordkeeping Requirements:**

The permittee shall maintain records of the following information:

- a. The permittee shall maintain records in accordance with **4. Specific Monitoring Requirements.**
- b. All records shall be maintained in accordance with **Section C.2.**

**6. Reporting Requirements:**

**SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE  
REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)**

See Section C.3.

**SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)****04 (04) Dacromat Coating Dip and Spin Line**

**Description:** One (1) dip and spin coating line used to apply an anticorrosive coating material to metal parts. Metal parts are dip coated with an anticorrosive material; sealer; and topcoat, where the respective coatings are applied at 2, 0.4 and 0.14 gallon/hour on a mutually exclusive basis (i.e., only one coating can be applied at a time at the line).

Date Installed: 1/1/1996

Control Device: None

Manufacturer: STC TECHNOLOGIES

**Applicable Regulations:**

None

**1. Operating Limitations:**

None

**2. Emission Limitations:**

None

**3. Testing Requirements:**

Pursuant to 401 KAR 59:005 Section 2(2) and 401 KAR 50:045, Section 1, performance testing using the Reference Methods specified in 401 KAR 50:015 shall be conducted as required by the Division.

**4. Monitoring Requirements:**

The permittee shall monitor and maintain records of the monthly coating, sealer, and topcoat usage, and thinner and clean-up solvent usage.

**5. Recordkeeping Requirements:**

The permittee shall maintain records of the following information:

- a. Monthly coating, sealer, topcoat and solvent usage.
- b. Records specifying the VOC and HAP content (weight percent) of each material used less any water and/or exempt solvent.
- c. All purchase orders and invoices for materials containing VOC's and HAP's shall be made available for inspection upon request by any duly authorized representatives of the Division for Air Quality.
- d. All records shall be maintained in accordance with **Section C.2.**

**6. Reporting Requirements:**

See **Section C.3.**

## SECTION C - GENERAL CONDITIONS

### 1. Administrative Requirements

- a. The permittee shall comply with all conditions of this permit. Noncompliance shall be a violation of 401 KAR 52:040, Section 3(1)(b) and is grounds for enforcement action including but not limited to the termination, revocation and reissuance, or revision of this permit.
- b. This permit shall remain in effect for a fixed term of ten (10) years following the original date of issue. Permit expiration shall terminate the source's right to operate unless a timely and complete renewal application has been submitted to the Division at least six months prior to the expiration date of the permit. Upon a timely and complete submittal, the authorization to operate within the terms and conditions of this permit, including any permit shield, shall remain in effect beyond the expiration date, until the renewal permit is issued or denied by the Division. [401 KAR 52:040, Section 15]
- c. Any condition or portion of this permit which becomes suspended or is ruled invalid as a result of any legal or other action shall not invalidate any other portion or condition of this permit [Section 1a-11 of the *Cabinet Provisions and Procedures for Issuing State-Origin Permits* incorporated by reference in 401 KAR 52:040 Section 23].
- d. Pursuant to materials incorporated by reference by 401 KAR 52:040, this permit may be revised, revoked, reopened, reissued, or terminated for cause. The filing of a request by the permittee for any permit revision, revocation, reissuance, or termination, or of a notification of a planned change or anticipated noncompliance shall not stay any permit condition [Section 1a-4, 5, of the *Cabinet Provisions and Procedures for Issuing State-Origin Permits* incorporated by reference in 401 KAR 52:040 Section 23].
- e. This permit does not convey property rights or exclusive privileges [Section 1a-8 of the *Cabinet Provisions and Procedures for Issuing State-Origin Permits* incorporated by reference in 401 KAR 52:040 Section 23].
- f. Nothing in this permit shall alter or affect the liability of the permittee for any violation of applicable requirements prior to or at the time of permit issuance [401 KAR 52:040 Section 11(3)].
- g. All previously issued permits to this source at this location are hereby null and void.

### 2. Recordkeeping Requirements

- a. Records of all required monitoring data and support information, including calibrations, maintenance records, and original strip chart recordings, and copies of all reports required by the Division for Air Quality, shall be retained by the permittee for a period of at least five years and shall be made available for inspection upon request by any duly authorized representative of the Division for Air Quality [401 KAR 52:040 Section 3(1)(f) and Section 1b-IV-2 of the *Cabinet Provisions and Procedures for Issuing State-Origin Permits* incorporated by reference in 401 KAR 52:040 Section 23].



**SECTION C - GENERAL CONDITIONS (CONTINUED)**

- b. The permittee shall perform compliance certification and recordkeeping sufficient to assure compliance with the terms and conditions of the permit. Documents, including reports, shall be certified by a responsible official pursuant to 401 KAR 52:040, Section 21.

**3. Reporting Requirements**

- a. (1) In accordance with the provisions of 401 KAR 50:055, Section 1, the permittee shall notify the Regional Office listed on the front of this permit concerning startups, shutdowns, or malfunctions as follows:
  - i. When emissions during any planned shutdowns and ensuing startups will exceed the standards, notification shall be made no later than three (3) days before the planned shutdown, or immediately following the decision to shut down, if the shutdown is due to events which could not have been foreseen three (3) days before the shutdown.
  - ii. When emissions due to malfunctions, unplanned shutdowns and ensuing startups are or may be in excess of the standards, notification shall be made as promptly as possible by telephone (or other electronic media) and shall be submitted in writing upon request.
- (2) The permittee shall promptly report deviations from permit requirements including those attributed to upset conditions (other than emission exceedances covered by Reporting Requirement condition a.(1) above), the probable cause of the deviation, and corrective or preventive measures taken; to the Regional Office listed on the front of this permit within 30 days. Other deviations from permit requirements shall be included in the semiannual report [Section 1b-V-3 of the *Cabinet Provisions and Procedures for Issuing State-Origin Permits* incorporated by reference in 401 KAR 52:040 Section 23].
- b. The permittee shall furnish information requested by the Cabinet to determine if cause exists for modifying, revoking and reissuing, or terminating the permit; or to determine compliance with the permit [Section 1a-6 of the *Cabinet Provisions and Procedures for Issuing State-Origin Permits* incorporated by reference in 401 KAR 52:040 Section 23].
- c. Summary reports of monitoring required by this permit shall be submitted to the Regional Office listed on the front of this permit at least every six (6) months during the life of this permit. For emission units that were still under construction or which had not commenced operation at the end of the 6-month period covered by the report and are subject to monitoring requirements in this permit, the report shall indicate that no monitoring was performed during the previous six months because the emission unit was not in operation.

The summary reports are due January 30th and July 30th of each year. All deviations from permit requirements shall be clearly identified in the reports. All reports shall be certified by a responsible official pursuant to 401 KAR 52:040, Section 21.

**SECTION C - GENERAL CONDITIONS (CONTINUED)****4. Inspections**

In accordance with the requirements of 401 KAR 52:040, Section 3(1)(f) the permittee shall allow authorized representatives of the Cabinet to perform the following during reasonable times. Reasonable times are defined as during all hours of operation, during normal office hours; or during an emergency:

- a. Enter upon the premises to inspect any facility, equipment (including air pollution control equipment), practice, or operation.
- b. To access and copy any records required by the permit.
- c. Inspect, at reasonable times, any facilities, equipment (including monitoring and pollution control equipment), practices, or operations required by the permit.
- d. Sample or monitor, at reasonable times, substances or parameters to assure compliance with the permit or any applicable requirements.

**5. Emergencies/Enforcement Provisions**

- a. The permittee shall not use as defense in an enforcement action, the contention that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance [Section 1a-3 of the *Cabinet Provisions and Procedures for Issuing State-Origin Permits* incorporated by reference in 401 KAR 52:040 Section 23].
- b. An emergency shall constitute an affirmative defense to an action brought for the noncompliance with the technology-based emission limitations if the permittee demonstrates through properly signed contemporaneous operating logs or relevant evidence that:
  - (1) An emergency occurred and the permittee can identify the cause of the emergency;
  - (2) The permitted facility was at the time being properly operated;
  - (3) During an emergency, the permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards or other requirements in the permit; and
  - (4) The permittee notified the Division as promptly as possible and submitted written notice of the emergency to the Division within two working days after the time when emission limitations were exceeded due to the emergency and included a description of the emergency, steps taken to mitigate emissions, and corrective actions taken.
- c. Emergency provisions listed in General Condition 5.b are in addition to any emergency or upset provision contained in an applicable requirement [401 KAR 52:040, Section 22(1)].
- d. In an enforcement proceeding, the permittee seeking to establish the occurrence of an emergency shall have the burden of proof. [401 KAR 52:040, Section 22(2)].

**SECTION C - GENERAL CONDITIONS (CONTINUED)****6. Compliance**

- a. Periodic testing or instrumental or non-instrumental monitoring, which may consist of record keeping, shall be performed to the extent necessary to yield reliable data for purposes of demonstration of continuing compliance with the conditions of this permit. For the purpose of demonstration of continuing compliance, the following guidelines shall be followed:
- (1) Pursuant to 401 KAR 50:055, General compliance requirements, Section 2(5), all air pollution control equipment and all pollution control measures proposed by the application in response to which this permit is issued shall be in place, properly maintained, and in operation at any time an affected facility for which the equipment and measures are designed is operated, except as provided by 401 KAR 50:055, Section 1.
  - (2) A log of the monthly raw material consumption and monthly production rates shall be kept available at the facility. Compliance with the emission limits may be demonstrated by computer program, spread sheets, calculations or performance tests as may be specified by the Division [401 KAR 50:055, Section 2].
- b. Pursuant to 401 KAR 52:040, Section 19, the permittee shall certify compliance with the terms and conditions contained in this permit by January 30th of each year, by completing and returning a Compliance Certification Form (DEP 7007CC) (or an approved alternative) to the Regional Office listed on the front of this permit in accordance with the following requirements:
- (1) Identification of the term or condition;
  - (2) Compliance status of each term or condition of the permit;
  - (3) Whether compliance was continuous or intermittent;
  - (4) The method used for determining the compliance status for the source, currently and over the reporting period, and
  - (5) For an emissions unit that was still under construction or which has not commenced operation at the end of the 12-month period covered by the annual compliance certification, the permittee shall indicate that the unit is under construction and that compliance with any applicable requirements will be demonstrated within the timeframes specified in the permit.
  - (6) The certification shall be postmarked by January 30th of each year. Annual compliance certifications shall be mailed to the following addresses:

Division for Air Quality	Division for Air Quality
Frankfort Regional Office	Central Files
663 Teton Trail	803 Schenkel Lane
Frankfort, KY 40601	Frankfort, KY 40601-1403
- c. Permit Shield - A permit shield shall not protect the owner or operator from enforcement actions for violating an applicable requirement prior to or at the time of permit issuance. Compliance with the conditions of this permit shall be considered compliance with all:
- (1) Applicable requirements that are included and specifically identified in this permit; or
  - (2) Non-applicable requirements expressly identified in this permit [401 KAR 52:040, Section 11].

**SECTION D - INSIGNIFICANT ACTIVITIES**

The following listed activities have been determined to be insignificant activities for this source pursuant to 401 KAR 52:040, Section 6. While these activities are designated as insignificant the permittee shall comply with the applicable regulation and any level of periodic monitoring specified below.

<u>Description</u>	<u>Generally Applicable Regulation</u>
1. Tumble Blast	401 KAR 59:010
2. EP 03, Aqueous Parts Washer	N/A
3. EP 06, Auto Barrel Plating	N/A
4. EP 09, Aqueous Degreaser	N/A
5. EP 10, Alloy Barrel Line MBL	401 KAR 59:010
6. EP 12, Manual Barrel Line	401 KAR 59:010
7. EP 13, Miscellaneous Dip Line	401 KAR 59:010
8. EP 14, Alkaline Zinc Rack Line	401 KAR 59:010
9. EP 17, Aqueous Cleaning Line	N/A
10. EP 21, Electric Oven	N/A
11. EP 22, Fastener Line (Plate, bake and chromate)	401 KAR 59:010
12. EP 24, Two electric ovens	N/A
13. EP 26, Cleaning/phosphate line	401 KAR 59:010